



PATENT PRODUCT


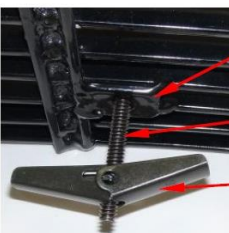
Grille Installation Instruction

Rev. 200801

Part#	GR06FGH58S	2006-2008 Ford F-150 Honeycomb Style With Logo Show Not For FX2/FX4 and King Ranch Model
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	2	Stainless steel	5	Toggle Nut	4	6# -32
	2	Bolt	4	6#-32x1.5"	6	Truss Socket Tapping Screws	2	8 × 1"
	3	U-Clip Nuts	2	8#	7	Flat Washers	2	Φ6.5xΦ12×1
	4	Hex Bolts	2	M6×25	8	Extension Brackets	2	

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Open the hood, optional: remove the plastic cover on the bottom of the OEM front bumper, which will allow access to the rear of the OEM grille	
3	Start with the upper piece. Insert the screws into the weld tab hole from front side of the billet grille.	<div style="display: flex; align-items: center;"> <div style="border: 1px solid black; padding: 5px; margin-right: 10px;"> <p>Picture for reference only. This is not actual grille.</p> </div> <div style="text-align: center;">  </div> <div style="margin-left: 10px;"> <div style="border: 1px solid black; padding: 2px; margin-bottom: 5px;">Weld tab</div> <div style="border: 1px solid black; padding: 2px; margin-bottom: 5px;">Screw</div> <div style="border: 1px solid black; padding: 2px;">Toggle nut</div> </div> </div>
4	Center the billet grille onto the OEM grille. Press & insert the toggle nuts on to the rear of the OEM grille through the gap between the horizontal bars.	
5	Secure the grille using the toggle nuts and screws from the front side of the billet grille with a screw driver.	

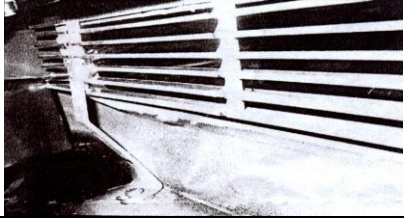
The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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6	Continue to the lower section. Insert the billet grille from the back side of the factory bumper opening. The picture shows how the extension brackets mounts to the bumper and billet.	
7	Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.	
8	Secure billet grille using the U- clip Nut from the back side of the OEM grille shell.	
9	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	
10	Reinstall the black plastic cover which was removed in step 2.	
11	Installation completed!!!	

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