



PATENT PRODUCT


Grille Installation Instruction

Rev. 200701

Part#	GR06FGH47C	<i>Application</i>	For 2003-2006 Ford Expedition
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	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Parts List	1	Billet Grille	2	Stainless steel	5	U- Clip Nuts	6	8#
	2	Tabs	6		6	Truss Head Tapping Screws	6	8×2"
	3	'U' Tabs	2		7	Truss Head Screws	2	6-32×1.5"
	4	Lock Nuts	2	6-32	8	Washers	2	

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Start with the upper piece. Remove the filler from panel between the grille shell and core support. Remove the factory Ford emblem from grille.	
4	Slide the U-clip nuts onto aluminum tabs.	
5	Center the billet grille over the factory grille insert. Insert a screw through top center mounting hole into an aluminum tab on backside of factory grille. Repeat for each mounting tab.	
6	Re-center the billet grille. Turn the tabs vertical and tighten.	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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7	Reinstall the filler panel.		
8	Move to the lower piece. Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.		
9	From the rear, place a Tab and flat washer on each screw. Now thread a nut on each screw.		
10	Make sure the billet grille is centered and tighten the fasteners.but do not over-tighten.		
11	Reinstall the black plastic cover which was removed in step 2.		
12	Installation completed!!!		

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