



PATENT PRODUCT



Grille Installation Instruction

Rev. 200801

Part#	GR06FGH03S	<i>Application</i>	2008-2010 Ford F-250 Super Duty Not for FX4 4WD or Harley Davidson/2008-2010 F-350 Super Duty Not for FX4 4WD or Harley Davidson/2008-2010 F-450 Super Duty Not for FX4 4WD or Harley Davidson/2008-2010 F-550 Super Duty Not for FX4 4WD or Harley Davidson
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	7	Stainless steel	7	Screws	18	8×1 1/4"
	2	Flat Tabs	4	8#	8	U- Clip Nuts	18	
	3	2-Hole Tabs	8		9	Nuts	2	1/4-20
	4	L Brackets	2		10	Lock Washers	2	
	5	U-Nuts	2	8#	11	Flat Washers	4	
	6	Screws	2	8# × 1 "	12	Bolts	2	1/4-20×3/4"

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Start with the upper pieces. Place one screw through each of the welded tabs on the billet grille.	
4	Place a U-clip nut over each of the holes on the tab.	
5	Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.	
6	Secure billet grille using the tabs and nuts from the back side of the OEM grille shell.	
7	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	



The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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9	Reinstall the black plastic cover which was removed in step 2.		
10	Move to the lower section. Unhook the factory license plate holder from the bumper opening. Test fit the billet insert into the bumper opening. Position the mounting tabs towards the bottom of the grille. Remove the billet.		
11	Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.		
12	The provided mounting brackets mount to factory holes along the bottom of the bumper. Slide the u-nuts over the small hole in the brackets. Attach the other end of the bracket to factory hole inside the bumper. Use the 1/4" bolts, washers and nuts to secure the brackets.		
13	Re-center the bumper insert in place. Use the screws provided to secure the billet to the u-nuts. It may be necessary to slightly bend the mounting brackets so the billet is properly positioned into the opening.		
			
14	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.		
15	Reinstall the black plastic cover which was removed in step 2.		
16	Installation completed!!!		

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