



# Grille Installation Instruction

Rev. 190501

Part#	<b>GR06FFJ28 A/H</b>	Application	<b>For 2008-2010 Ford F-250 / F-350 / F-450 FX4 / F-550 FX4 Not For Lariat</b>
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	10	Aluminum	4	Flat Metal Brackets	8	
	2	Flange Nuts	32	M4	5	“U” Metal Brackets	24	
	3	Phillips Screws	4	M4×50mm	6	Phillips Screws	28	M4×50mm

Install Notes: Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional: Using factory instructions, remove the entire front grille shell (as pictured in all figures).	
3	Position the left billet grille onto grille shell cavity (Figure 2).	
4	Loosely attach the left billet grille by holding the Metal Brackets behind factory grille shell and inserting the Phillips Screws (from the front) through the billet grille holes and Metal Brackets, secure them with Flange Nuts provided (Figure 3).	
5	Repeat step 4 for rest of 9 pieces.	
6	Once the billet grilles are loosely attached, center them and tighten all screws at the same rate.	
7	Installation completed!!!	

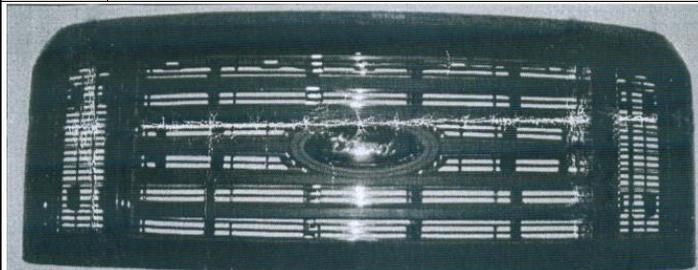


Figure 2 – Front View of positioning Billet Grille

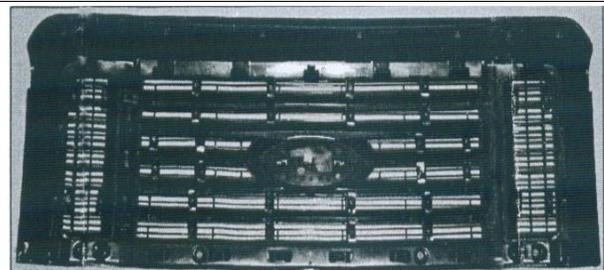


Figure 3 – Rear view of vehicle's shell; Billet Grills attached with Brackets and Flange Nuts

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!