



# PATENT PRODUCT




## Grille Installation Instruction

Rev. 190301

<b>Part#</b>	GR06FFJ27C/J/S	<b>Application</b>	<b>For 2006-2012 Ford Ranger FX4 / XL / XLT For 6 Panel Style</b>		
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<b>Parts List</b>	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	6	Stainless steel	4	Phillips Screws	16	6# × 1 "
	2	Long Flat Tabs	2		5	Flange Nuts	22	6#
	3	Short Flat Tabs	4		6	Phillips Screws	6	6# × 1.5 "

**Install Notes:** Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop Hood, remove plastic shroud at the top and set fasteners aside.	
3	Optional: Using factory instructions, remove the entire front grille shell (as pictured in all Figures).	
4	Position the central four pieces of billet grille onto grille shell cavity (Figure 1), then mark spots through the holes on the tabs of billet grilles.	
5	Using a Driller to drill holes at those marked spots (Figure 2).	
		
6	Loosely attach the central left billet grille by holding the long flat tabs behind factory grille shell and inserting the Phillips Screws (from the front) through the billet grille holes and flat tabs, secure them with flange nuts provided (Figure 3).	

**Figure 1 – Front View of positioning Billet Grille**

**Figure 2 – Dill holes on the grille shell**

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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7	Position the two side-pieces of billet grille onto grille shell cavity. Loosely attach the two billet grilles by holding the short flat tabs behind factory grille shell and inserting the Phillips Screws (from the front) through the billet grille holes and flat tabs, secure them with flange nuts provided (Figure 3).		
			
8	Once the billet grilles are loosely attached, center them and tighten all Phillips Screws at the same rate.		
9	Reinstall the plastic shroud with the fasteners removed in Step 2.		
10	Installation completed!!!		

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