

## Grille Installation Instruction

Rev. 190101

Part#	GR0	6FFH	29F/W	Арр	lication				ord F-250/F-350/F-450 V er Bumper	Vith Tow	
	Item	QTY	Part Na	ame	Descri	otion	Item	QTY	Part Name	Description	
	1	1	Billet Grille		Aluminum		6	2	Plastic Washers		
Parts List	2		Screws		#8×1"		7	2	Fender Black Washers		
i di ta Liat	3	2	U-Nuts		#8		8	2	Custom Super Duty Brackets		
	4	2	Studs		6-32X1"		9	2	S-Bracket		
	5	2	Flange Nuts		6-32						
Install Notes: Overlay   Replacement   Drill   Cut											
Step	Description							illustration			
Step1	Identify the grille & hardware with parts list. Assemble billet grille as shown.  Rear view  M4-15 Bolts M4 Nylon lock rear view								© 2 © 2 © 2		
Step2	Remove the 2bolts on the outside edges in the factory bumper opening.										
Step3	Step3-1: Secure the 6-32 x1" stud and plastic washers to the threaded holes on the rear of the grille. Insert stud through the hole on the S-Brackets, secure S-Brackets using the 6-32 flange nuts.										

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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Part#	GR06FFH29F/W	LANDIICATION		1-2016 Ford F-250/F-350/F-450 With Tow how Lower Bumper			
Step 3	Step3-2: Place billet grilled opening. (S-Brackets go a	e through the fact above grille.)	tory bumper				
	Step3-3: You will need to large opening hole.	o align the S-Brac	ket with the				
	Step3-4: Place a #8 Screand place behind the op Bracket.						
Step 4	Take the two Custom Supbolts you removed from the them through the end of the hole in it. The end of the will press against the vertighten the bolts.	ne factory bumper he Custom bracke bracket with a sma	and insert t with the Ill notch in it				
Installation Completed!!!							

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