



Grille Installation Instruction

Rev. 190101

Part#	GR06FFH29F/W	Application	For 2011-2016 Ford F-250/F-350/F-450 With Tow Hook Show Lower Bumper
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Parts List	Item	QTY	Part Name	Description	Item	QTY	Part Name	Description
	1	1	Billet Grille	Aluminum	6	2	Plastic Washers	
	2	2	Screws	#8×1"	7	2	Fender Black Washers	
	3	2	U-Nuts	#8	8	2	Custom Super Duty Brackets	
	4	2	Studs	6-32X1"	9	2	S-Bracket	
	5	2	Flange Nuts	6-32				

Install Notes: Overlay Replacement Drill Cut


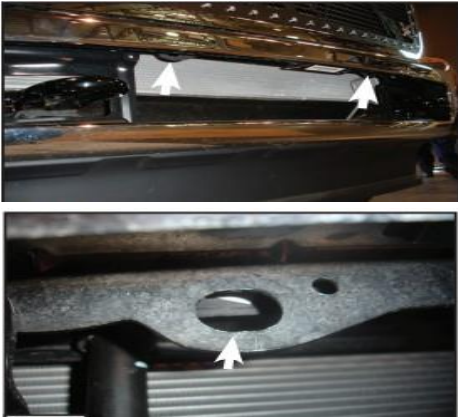


Step	Description	illustration
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Step1	Identify the grille & hardware with parts list. Assemble billet grille as shown.	<p>Rear view</p> <p>M4-15 Bolts M4 Nylon lock nuts</p>
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Step2	Remove the 2bolts on the outside edges in the factory bumper opening.	
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Step3	Step3-1: Secure the 6-32 x1" stud and plastic washers to the threaded holes on the rear of the grille. Insert stud through the hole on the S-Brackets, secure S-Brackets using the 6-32 flange nuts.	
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The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

Part#	GR06FFH29F/W	Application	For 2011-2016 Ford F-250/F-350/F-450 With Tow Hook Show Lower Bumper
	<p>Step3-2: Place billet grille through the factory bumper opening. (S-Brackets go above grille.)</p>		
<p>Step 3</p>	<p>Step3-3: You will need to align the S-Bracket with the large opening hole.</p>		
	<p>Step3-4: Place a #8 Screw through a Fender washer and place behind the opening hole to tighten the S-Bracket.</p>		
<p>Step 4</p>	<p>Take the two Custom Super Duty Brackets and the bolts you removed from the factory bumper and insert them through the end of the Custom bracket with the hole in it. The end of the bracket with a small notch in it will press against the vertical bar in the billet grille tighten the bolts.</p>		
<p>Installation Completed!!!</p>			

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