



## Grille Installation Instruction

Rev. 180701

Part#	GR06FFH27A/H	Application	For 2011-2016 Ford F-250 /F-350 / F-450 /F-550 SD XLT/Lariat/King Ranch Will Not Fit Base Model XL With Black Utility Grille
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	4	Aluminum	3	Fully Threaded studs	8	6-32×1"
	2	K-Lock Nuts	8	6-32	4	Brackets	8	

Install Notes: Overlay  Replacement

Drill  Cut

Step	Description	Illustration
1	Identify the grille & hardware with parts list.	
2	Remove the factory grille from the vehicle. There are four 10mm bolts along the top of the grille under the hood (Fig 1) that need to be removed and a small plastic clip on the right corner that needs unclipped (Fig 2). The top of the grille will be loose, pull the bottom out until the latches pop loose and remove the grille , if the latches are tight you can use a flat screwdriver by reaching down behind the back of the factory grille and pressing the latches in with the screwdriver while pulling the grille forward.	
3	With the grille removed from the vehicle you can now install the four billet grilles. Place the factory grille on a workbench with the front side facing up. Take one of the billet grilles and place it into the appropriate opening in the factory grille ( the shorter billets go in the middle side openings, the longer billets go in the top and bottom openings). Turn the factory grille over so you have access to the back. Thread a stud in each nut welded to the grille. Take two of the brackets and place them over the threaded studs with the bent ends toward the factory grille and install a 6-32 k-lock nut on to the threaded stud (Fig 3).	



Fig 1

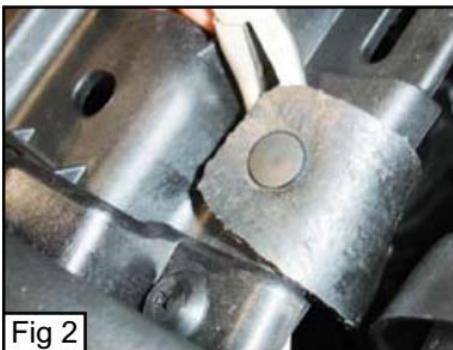


Fig 2

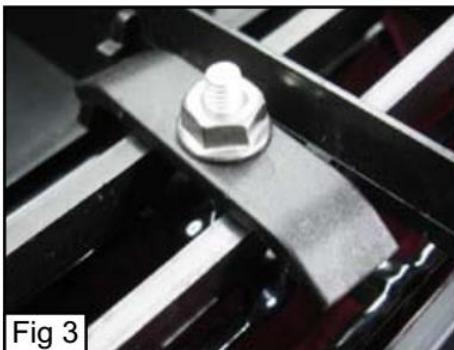


Fig 3

4	Make sure the billet grille is centered and tighten the fasteners.but do not over-tighten.
5	Reinstall the black plastic cover which was removed in step 2.
6	Installation completed!!!

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!