

Part#	F66789F&W	Application	For 2009-2014 Ford F-150 (Not For Harley Davidson And Raptor)
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billets	5	Aluminum	6	Wrench	1	Tool for fastening Nylon lock Nuts
	2	Back Bracings	3		7	Flange Brackets	2	2"
	3	Chromed Bolts	15	Fasteners for billet grille assembly	8	Truss Socket Tapping Screws	2	8#x1"
	4	Nylon Lock Nuts	15	Fasteners for billet grille assembly	9	U-Clip Nuts	2	8#
	5	Allen Key	1	Tool for fastening Chromed Bolts				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	<p>The illustration shows five individual parts labeled P1, P2, P2, P2, and P3. To the right, there are two views of the grille assembly: 'Front' and 'Rear'. The front view shows a grille with horizontal slats and mounting points. The rear view shows the underside of the grille with brackets and mounting tabs.</p>
2	Optional: pop hood, remove the black plastic cover (on top of OEM grille) from vehicle. If you are still unable to access the rear, remove the grille shell according to factory manual.	
3	Slide two tabs into a slot in the plastic on the bottom edge of the bumper opening. (Fig 1)	<p>Fig 1 shows a white arrow pointing to a tab being inserted into a slot on the bumper. Fig 2 shows a close-up of a tab secured with a screw and nut.</p>
4	On the bottom edge of the factory bumper are two metal tabs with holes. With the billet grille inserted into the bumper opening take two #8 screws and put them up through the billet grille tabs and the tabs with holes on the bottom edge of the factory bumper. Use a U-Clip nut secured on the flange bracket on the top side of the bumper tabs and tightens with a Phillips screwdriver. (Fig 2)	
5	Make sure the insert is centered and tighten the hardware.	
6	Reinstall the plastic cover with fasteners removed in Step 2.	
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!