

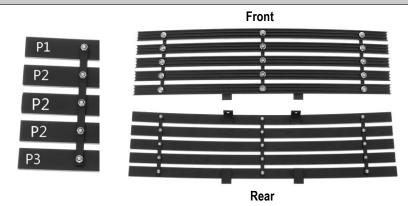
Grille Installation Instruction

Rev: 20200301

Part#	GR06FFG89F	Application	For 2009-2014 Ford F-150 (Not For Harley Davidson And Raptor)
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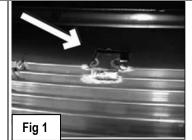
	Item Part Name		QTY	Description		Item	em Part Name				QTY	Description	
	1	1 Billets		Aluminum		6	Wrench			1	Tool for fastening Nylon lock Nuts		
	2	Back Bracings	3			7	Flange Brackets			2	2"		
Parts List	3	Chromed Bolts	15	Fasteners for billet grille assembly		8	Truss Socket Tapping Screws			2	8#×1"		
	4	Nylon Lock Nuts	15		asteners for billet rille assembly		U-Clip Nuts			2	8#		
	5	Allen Key			ol for fastening romed Bolts								
Install No	tes: Ov	ement	×	Drill	×	Cut	×						
Step	Description				illustration								
				Front									
1 Identify the grille & hardware with parts					P1 P2	••••]	**************************************		(P) (P) (P) (R)		© © 0 0	

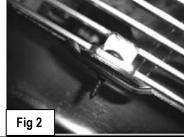
list.



Optional: pop hood, remove the black plastic cover (on top of OEM grille) from vehicle. If you are still unable to access the 2 rear, remove the grille shell according to factory manual.

Slide two tabs into a slot in the plastic 3 on the bottom edge of the bumper opening. (Fig 1)





On the bottom edge of the factory bumper are two metal tabs with holes. With the billet grille inserted into the bumper opening take two #8 screws and put them up through the billet grille tabs and the tabs with holes on the bottom edge of the 4 factory bumper. Use a U-Clip nut secured on the flange bracket on the top side of the bumper tabs and tightens with a Phillips screwdriver. (Fig 2)

- 5 Make sure the insert is centered and tighten the hardware.
- 6 Reinstall the plastic cover with fasteners removed in **Step 2**.
- 7 Installation completed!!!

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!