





Grille Installation Instruction

Rev. 150116

Part#	GR06FFF60A	Application	2010 Ford Fusion Sport Low Bumper
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	3	Aluminum	4	Truss Head Screws	4	6-32 × 1.5"
	2	Flat Nut	4	8#	5	Truss Socket Tapping Screws	4	8×1"
	3	Toggle Nuts	4	6#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Place screws through the welded aluminum tabs on the grille, and attach a toggle nut on the end of each screw.	
4	Hold the billet insert up to the opening of the factory shell, make sure that it is centered in the grille shell, and push in the toggle nut past the factory grille honeycomb.	
5	Turn the toggle nut so that it is vertical, and tighten. But not over-tighten!	
6	Repeat steps three and four for the remaining welded tabs on the billet grille.	
FOR SIDE BILLET GRILLES:		
7	Drill 1/16" hole on the 4 sites marked on the shell.	
8	Tighten grille with Phillips screw and clips provided.	
9	Repeat the process on the right opening of the grille shell.	
10	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!