

Part#	GR06FFD01 F/W	Application	For 2018-2020 Ford F-150 (drilling may be required for XL/XLT/King Ranch/Plantinum)
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billets	4	Aluminum	5	# of billets	4	
	2	Screws	2	#8-3"	6	# of rivets	12	
	3	U-Clips	2	#8	7	# of tabs	3	
	4	Tabs	2		8	Allen Key	1	
					9	Wrench	1	

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list. Assemble billet grille as shown.	<p>M4-15 Bolts M4 Nylon lock nuts</p> <p>Front view</p> <p>Rear view</p>
2	Remove license plate from the bumper.	
3	Attach U-clips on the tab, make sure the small hole on the clip is pointing at the opposite direction from the tab bending angle.	<p>small hole</p>

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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Step	Description	illustration	
4	Place screws through the welded tabs on the back of the grille, and attach a tab on the end of each screw.		
5	Hold the billet insert up to the opening of the factory shell, and make sure that it is centered.		
6	Rotate the tab so it is vertical and secured behind the bumper shell. You may use a screwdriver or any tool handy for you for rotation. Tighten the screws, but not over tighten.		
7	Installation completed.		

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