



# PATENT PRODUCT

## Grille Installation Instruction

Rev. 191001

<b>Part#</b>	GR06FFD01S	<b>Application</b>	<b>For 2018-2020 Ford F-150 (drilling may be required for XL/XLT/King Ranch/Platinum)</b>					
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
		1	Billet Grille	1	Stainless steel	3	U-Clips	2
	2	Screws	2	#8-3"	4	Tabs	2	

**Install Notes:** Overlay  Replacement  Drill  Cut



Step	Description	Illustration
1	Identify the grille and hardware with parts list.	
2	Remove license plate from the bumper.	
3	Attach U-clips on the tab, make sure the small hole on the clip is pointing at the opposite direction from the tab bending angle.	
4	Place screws through the welded tabs on the back of the grille, and attach a tab on the end of each screw.	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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5	Hold the billet insert up to the opening of the factory shell, and make sure that it is centered.		
6	Rotate the tab so it is vertical and secured behind the bumper shell. You may use a screwdriver or any tool handy for you for rotation. Tighten the screws, but not over tighten.		
7	Installation completed.		

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