

PATENT PRODUCT Grille Installation Instruction

Rev. 170901

Part#	GR06FFC12S Applicat		cation	For 20 Upper		017 Ford F-150 only for LARIAT AND KING Main				
Porto Lio	Item	Part Name		QTY	Description		ltem	Part Name	QTY	Description
	. 1	Billet Grille		3	Stainless steel		4	stud	4	32UNCx1.5
Parts Lis	t 2	Toggle Nuts		4	6#-32UNC		5	Cross Head Tapping Screws	2	40#
	3	U-Clip		2	74#					
Install No	otes: O	verlay	\checkmark	Repla	cement	×	Drill	\checkmark Cut \times		
Step		De	on		illustration					
	Identify t list.	he grille	& hardw	are wit	h parts	I I I I I I I I I I I I I I I I I I I		[• ' -	•	
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	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.									
3	Hold the billet insert up to the opening of the factory shell, and make sure that it is centered in the grille shell.									
4	 (1)Place screws through the welded aluminum tabs on the grille, and attach a Toggle Nut on backside of factory grille. (2) Mark and drill two holes. Place screws through the welded aluminum tabs on the grille, and attach a U-clip nut on backside of factory grille. 									
5	Make sure the billet grille is centered and tighten the fasteners.but do not over-tighten.									
6	Reinstall the black plastic cover which was removed in step 2.									
7	Installation completed!!!									

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!