



PATENT PRODUCT Grille Installation Instruction

Rev. 20220301

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| Part# | F65024C&J&S | Application | For 1995-1998 Ford Explorer |
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| | Item | Part Name | QTY | Description | Item | Part Name | QTY | Description |
|-------------------|------|---------------|-----|-----------------|------|--------------|-----|-------------|
| Parts List | #1 | Billet Grille | 1 | Stainless Steel | #4 | Lock Washers | 4 | 1/4" |
| | #2 | Hex Bolts | 4 | 1/4"-20x3/4" | #5 | Nuts | 4 | 1/4"-20 |
| | #3 | Lock Washers | 4 | 1/4" | | | | |

Install Notes: Overlay Replacement Drill Cut

| Step | Description | illustration |
|------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| 1 | Identify the grille & hardware with parts list. | |
| 2 | Optional: pop hood, remove the black plastic cover (on top of OEM grille) from vehicle. If you are still unable to access the rear, remove the grille shell according to factory manual. | |
| 3 | Take the insert and hold in place behind the bumper opening with the brackets facing down. | |
| 4 | Center the billet; Note the position of the holes in the ends of the brackets. These align with the factory plastic fasteners that secure the molding to the bumper. Remove the fasteners. Align the brackets to the holes and push the bolts through from the bottom. Tighten the nuts with the washers in place. | |
| 5 | NOTE: It may be necessary to run a 1/4" drill bit through the bumper holes before you install the 1/4" bolts. The grille should fit shut behind the bumper opening; if not, remove the insert and slightly bend the brackets to get the proper fit. | |
| 6 | Make sure the insert is centered and tighten the hardware. | |
| 7 | Reinstall the plastic shroud with the fasteners removed in Step 2. | |
| 8 | Installation completed. | |

The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!