



Grille Installation Instruction

Rev. 200801

Part#	GR06FEJ24A	Application	1995-1998 Ford Explorer
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	4	Lock Washers	4	"
	2	Hex Bolts	4	1/4"-20x3/4"	5	Nuts	4	1/4"-20
	3	Flat Washers	4	1/4"				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Take the insert and hold in place behind the bumper opening with the brackets facing down.	
3	Center the billet; Note the position of the holes in the ends of the brackets. These align with the factory plastic fasteners that secure the molding to the bumper. Remove the fasteners. Align the brackets to the holes and push the bolts through from the bottom. Tighten the nuts with the washers in place. NOTE: It may be necessary to run a 1/4" drill bit through the bumper holes before you install the 1/4" bolts. The grille should fit shut behind the bumper opening; if not, remove the insert and slightly bend the brackets to get the proper fit.	
4	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!