



PATENT PRODUCT




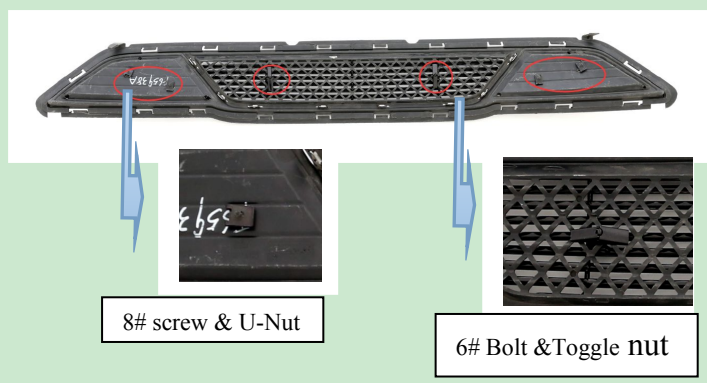
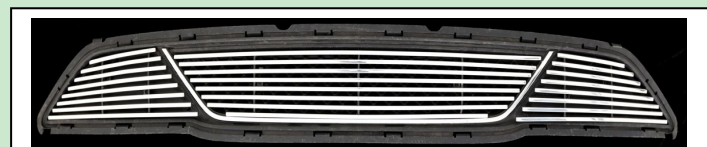
Grille Installation Instruction

Rev. 150116

Part#	GR06FEI38A	<i>Application</i>	2013-2015 Ford Taurus SHO Lower Bumper
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	3	Aluminum	5	Bolt	2	6#-32x1.5"
	2	Screw	4	8#x1	6	Toggle Nut	2	6#-32
	3	U-Nut	4	8#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	For the center piece, insert the 6# bolt through the weld tab hole on the billet grille from front side And install a toggle nut on the bolt.	
3	Center the billet grille onto the factory grille. Insert the toggle nut through the honey comb to the rear of the OEM grille. And then secure the billet grille onto the OEM grille with 2 screws driver from front side of the billet grille. You need mark and drill four holes.	
4	Center 2 small pieces billet grille onto the OEM grille. Mark and drill 2 holes on the each side piece. Secure the 2 side pieces with 8# screws, and u-nuts.	<div style="text-align: center; border: 1px solid black; padding: 5px; margin-bottom: 10px;">Screws & U-Nuts & Bolts & Toggle</div>  <div style="display: flex; justify-content: space-around; margin-top: 10px;"> <div style="text-align: center; border: 1px solid black; padding: 5px;">8# screw & U-Nut</div> <div style="text-align: center; border: 1px solid black; padding: 5px;">6# Bolt & Toggle nut</div> </div>
5	Make sure the billet grille is centered and tighten the fasteners. Reinstall the black plastic cover which was removed in step 2.	
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!