

Part#	GR06FEG99A/H	Application	For 2005-2007 Ford Excursion / F-250 / F-350 / F-450 / F-550 Honeycomb Style Between Bars
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	6	Aluminum	3	Toggle Nuts	16	10#
	2	Truss Head Screws	16	10-24×2"				

Install Notes: Overlay Replacement Drill Cut

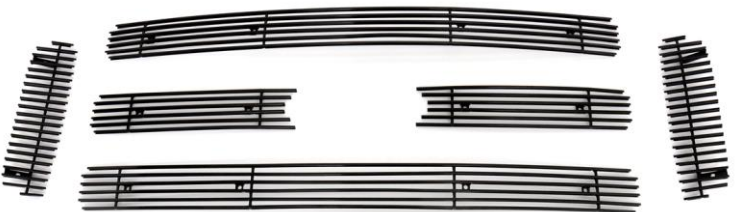
Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.	
3	Insert the screws from the front side and attach toggle nuts on the back side as shown.(Fig 1)	
4	Place grille insert into grille shell opening make sure toggle nuts spring open on the back side and latch to the grille shell.(Fig 2)	
5	Fasten grille screws from the front side.(Fig 3)	
6	Tighten nut and turn it vertical.(Fig 4)	



Fig 1



Fig 2



Fig 3

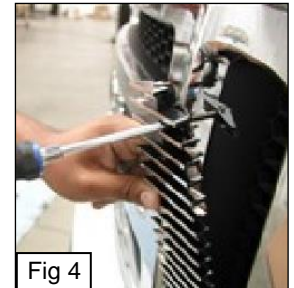



Fig 4

7	Repeat step 2-6 until finish installation of all screws.	
8	Make sure the billet grille is centered and tighten the fasteners. But do not over-tighten.	
9	Reinstall the black plastic cover which was removed in step 2.	
10	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!