

Part#	GR06FEG9 8C	Application	<b>05~07 Ford F250~F-550 Low Bumper – Fog Lights Must Be Removed</b>
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	6	Hex Bolts	2	1/4" -20×3/4 "
	2	Hex Bolts	2	M 6×16	7	Truss Socket Tapping Screws	4	8×1 "
	3	U-Clip Nuts	4	8#	8	Powder Coated Brackets	4	
	4	Lock Washers	2	1/4"	9	Nuts	2	1/4" -20
	5	Flat Washers	2		10	Flat Washers	2	1/4"

Install Notes: Overlay



Replacement

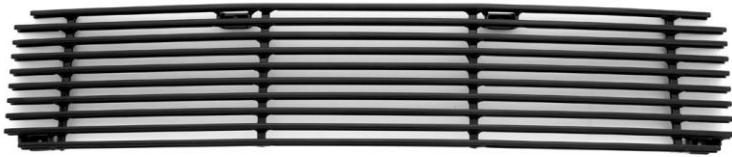
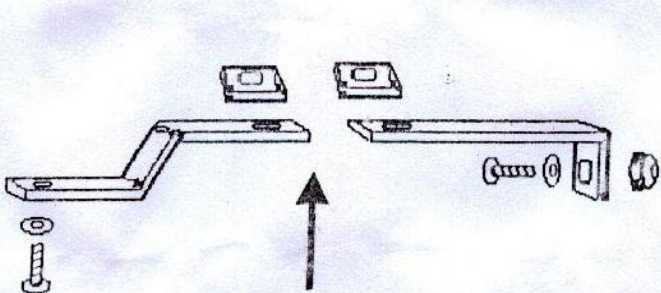


Drill



Cut



Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Note the tabs welded to the rear of the billet. The tabs welded in the corners install on top. Center the billet into the bumper opening. Using tape, reference where the lower mounting tabs aligns to the opening. The brackets mount to factory holes in the bumper. Follow straight down from the tape to find the holes. Use the 1/4" bolts, nuts and washers to secure the short end of the brackets to the bumper.	
4	The upper brackets align to factory holes that have a metric bolt. Longer bolts supplied will replace these. From above each corner of the opening, locate this bolt and remove. Secure these brackets using the 6mm bolts and washers. Make sure the brackets bend towards the front of the vehicle.	
5	Secure a #8 U-nut on each bracket. Make sure the brackets align as shown in the diagram (arrow points towards the front of the vehicle) .Center the billet into the opening. The brackets are made of aluminum and can be bent to align with the mounting tabs. Use the #8 screws with the #6 Phillips heads to secure to the billet in place.	
6	Make sure the billet grille is centered and tighten the fasteners.but do not over-tighten.	
7	Installation completed!!!	N/A

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.  
Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.  
We are not responsible for any damage caused by the installation. Thank you for choosing our product!