

Grille Installation Instruction

Rev. 150116

Part# | GR06FEG81J | Application | For 05~07 Ford F-250~F-550 6 pcs / Excursion (No Honeycomb Between Bars)

Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	6	Aluminum	3	Clip Nuts	16	10#
	2	Truss Head Screws	16	10-24×2″				

Install Notes: Overlay $\sqrt{}$ Replacement \times Drill \times Cut \times

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	N/A
3	Place screws through tabs welded on sheet grille.	N/A
4	Attach a nut on the end of each screw.	N/A
5	Insert sheet grille from front on the opening of factory shell. Be sure the sheet grille is centered in the opening.	N/A
6	Push the clip nut inside of factory shell 's honey comb.	N/A
7	Tighten nut and turn it vertical.	N/A
8	Repeat step 6 and 7 until finish installation of all bolts.	N/A
9	Make sure the billet grille is centered and tighten the fasteners.but do not over-tighten.	N/A
10	Reinstall the black plastic cover which was removed in step 2.	N/A
11	Installation completed!!!	N/A

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!