

Grille Installation Instruction

Part#	GI	GR06FEG81A Application		05~07 Ford F-250~F-550 6 pcs / Excursion (No Honeycomb Between Bars)								
		ltem	Part	Name	QTY	Descript	tion	Item	Part Name	QTY	Description	
		1	Billet Grille		1	Aluminum		5	Truss Head Screws	4	10-24×1 1/2″	
Parts L	.ist	t 2 Toggle N		luts 4		10-24		6	Truss Head Screws	12	10-24×2″	
		3	Washers		12 10#			7	Kep Nuts	12		
		4 U-Tabs 12										
Install Notes: Overlay \checkmark Replacement \times Dr								orill × Cut ×				
Step	Description illustration							on				
1	Identify the grille & hardware with parts list.											
2	Place bolts through tabs welded on sheet grille											
3	Insert sheet grille from front on the opening of factory shell. Be sure the sheet grille is centered in the opening.											
4	Push bolt past through factory grille.											
5	Attach a "U" tab on the end of each bolt behind the factory grille											
6	Embedded the rung of factory grille into concave of "U" tab.											
7	Put spacer provided behind "U" tab on bolt and tighten nut after then.											
8	Repeat step 4-6 above for each bolt of the six sheet grilles on the face of your factory shell.											
For two s	side s	sheet gr	illes									
9	Att	Attach a toggle nut on the end of each bolt.										
10	Insert sheet grille from front on the opening of factory shell. Be sure the sheet grille is centered in the opening.											
11	Push toggle nut inside of factory shell's honey comb.											
12	Tighten toggle nut and turn it vertical.											
13	Inst	Installation completed!!!										

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!