


Part#	GR06FEG31A/H	Application	For 1999-2002 Ford Expedition With Logo Show
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	4	Screws	4	6-32 × 1.5"
	2	Tabs	4		5	Nylon Lock Nuts	4	6-32
	3	Flat Washers	4	6#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Remove the factory shell from the vehicle. Remove the emblem if the grille is logo-covered.	
4	Carefully fit the billet grille on to the grille shell making sure the grille is centered.	
5	Place the billet grille over the front face of the grille shell. Place the mounting brackets on the back of the factory grille mesh and line it up with the billet grille mounting holes and mesh openings. Insert the long bolts through mounting holes that are pre cut in the insert, mesh opening and mounting bracket. Attach the nuts and tighten up. DO NOT OVER TIGHTEN as it may cause the grille to crack.	
6	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	
7	Repeat step 4 for other inserts.	
8	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!