



PATENT PRODUCT


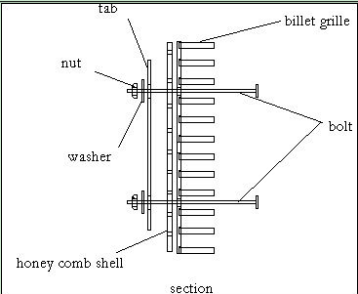


Grille Installation Instruction

Rev. 120801

Part#	GR06FEG23H	<i>Application</i>	99~03 Ford F-150 / Lightning / Harley Davidson W/ Logo (Two Bar) / 04 Ford F-150 Heritage		
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	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Parts List	1	Billet Grille	1	Aluminum	3	U-Clip Nuts	4	8#
	2	2-Hole Tabs	2		4	Truss Head Tapping Screws	4	8×3"

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. Remove the plastic filler panel from the top of the radiator support.	
3	Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.	
4	Remove the flat tabs with the two slots from the installation kit. Place a U-clip nut over the hole on each of the tabs.	
5	Place a bolt in each of the two welded tabs of the billet grille place a tab behind the grille shell in line with where the bolt comes through. Then place washer and with nut to tighten each of the bolt evenly so as not to put the grille in a bind and not to make it go off center. (Secure billet grille using the toggle nuts from the back side of the OEM grille shell.)	<div style="display: flex; justify-content: space-around;"> <div style="text-align: left;">  </div> <div style="text-align: center;">  </div> </div>
6	Make sure the billet grille is centered and tighten the fasteners.	
7	Reinstall the black plastic cover which was removed in step 2.	
8	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!