



PATENT PRODUCT


Grille Installation Instruction

Rev. 190401

Part#	GR06FEG12 C/J/S	<i>Application</i>	For 1999-2003 Ford F-150 Honeycomb Style/1999-2003 Ford F-150 Harley Davidson Honeycomb Style/1999-2003 Ford F-150 Lightning Honeycomb Style
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
		1	Billet Grille	1	Stainless steel	3	Truss Head Tapping Screws	4
	2	"U" Tabs	4	8#	4	U- Clip Nuts	4	8#

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Remove the "U" tabs from the installation kit. Place a U-clip nuts over the hole on each of the tabs.	
4	Set the billet grille in the factory shell; be sure to place it in the center of the shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.	
5	Place a screw in each of the welded tabs of the billet grille, place a "U" tab with U-clip nut behind the grille shell in line with were the screw comes through. Tighten each of the screws evenly so as not to put the grille in a bind and not to make it go off center. DO NOT OVER TIGHTEN SCREWS.	
6	Replace the filler panel on the truck.	
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!