



PATENT PRODUCT

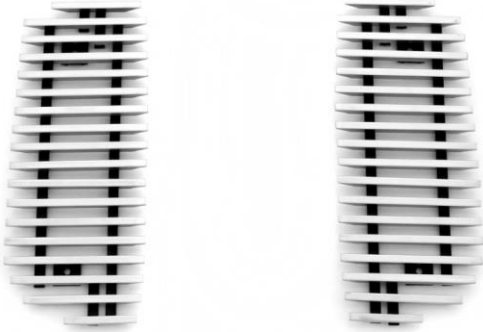
Grille Installation Instruction

Rev. 190101

Part#	GR06FEG11 C/S/J	Application	For 1999-2004 Ford F-250 /F-350 /F-450 /F-550 Super Duty/ 2000-2004 Ford Excursion
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	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Parts List	1	Billet Grille	2	Stainless steel	3	Screws	4	
	2	Tabs	4		4	Tinnerman Clips	4	

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the grille shell from the vehicle, by removing the screws across the top of the shell and depressing the clips along the bottom.	
3	Place the grille shell face up on a flat surface. Place the billet grilles over the factory openings in the shell. (The grilles only fit in one direction properly. Be sure to test fit for proper alignment.)	
4	Making sure the grilles are centered, place one screw through each of the welded tabs on the billet grille.	
5	Remove the single hole flat tabs from the installation kit. Place a Tinnerman clip over each hole on the flat tab.	
6	Where the screws come through the grille shell, place a tab in align with the screw and tighten. Tighten each of the screws evenly so as not to put the grille in a bind and not to make it go off center. DO NOT OVER TIGHTEN SCREWS.	
7	Once the grilles are secured, re-install the grille shell using the factory hardware.	
8	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!