



PATENT PRODUCT


Grille Installation Instruction

Rev. 200601

Part#	GR06FEG07S	Application	For 2000~2004 Ford Excursion
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	3	Stainless steel	5	U- Clip Nuts	8	8#
	2	Z-Tabs	4		6	Truss Head Tapping Screws	4	8x2"
	3	Tabs	6		7	Truss Head Tapping Screws	4	10x3/4"
	4	Screws	4		8	Tinnerman Clips	4	

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the grille shell from the vehicle, by removing the screws across the top of the shell and depressing the clips along the bottom.	
3	Start from center grille. Place the grille shell face up on a flat surface. Place the center billet grille over the factory shell. (You may need to remove the factory Ford logo from the shell if the billet grille you bought is not cut out for it.) Making sure the grille is centered place one screw through each of the welded tabs on the billet grille.	
4	Remove the two-hole flat tabs from the installation kit. Place a U-clip nut over each of the slotted holes on the flat tab. NOTE: For Super Duty installation only! Attach the round hole on the Z-tab to the slotted hole on the long flat 2 holed tab. Place 1 on each end. Then place a U-clip nut over the hole on the other end of the Z- tab. These tabs will be turned sideways so they will line up with the welded tabs on the billet grille.	
5	Where the screws come through the grille shell, place the attachment tab in alignment with the screw and tighten. Tighten each of the screws evenly so as not to put the grille in a bind and not to make it go off center.	
6	Now move on to the side pieces. Place the grille shell face up on a flat surface. Place the billet grilles over the factory openings in the shell. (The grilles only fit in one direction properly. Be sure to test fit for proper alignment.) Making sure the grilles are centered, and place one screw through each of the welded tabs on the billet grille.	
7	Remove the single hole flat tabs from the installation kit. Place a Tinnerman clip over each hole on the flat tab. Where the screws come through the grille shell, place a tab in align with the screw and tighten. Tighten each of the screws evenly so as not to put the grille in a bind and not to make it go off center. DO NOT OVER TIGHTEN SCREWS.	
8	Once the grille is secured, re-install the grille shell using the factory hardware.	
9	Installation completed.	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!