



# PATENT PRODUCT


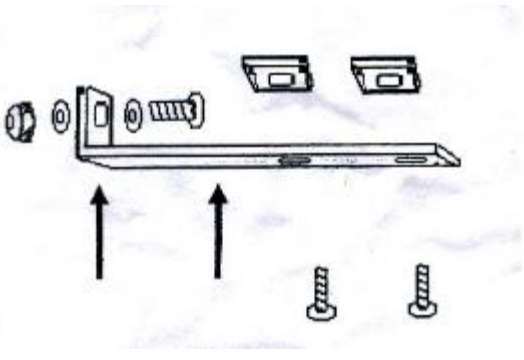
## Grille Installation Instruction

Rev. 190801

<b>Part#</b>	<i>GR06FEC56 C/S/J</i>	<i>Application</i>	<b>For 2005-2007 Ford Excursion /2005-2007 Ford F-250 Not For Lariat/Harley Davidson/2005-2007 Ford F-350 Not For Lariat/Harley Davidson/2005-2007 Ford F-450 Not For Lariat/Harley Davidson/2005-2007 Ford F-550 Not For Lariat/Harley Davidson</b>
--------------	----------------------------	--------------------	--

<b>Parts List</b>	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	5	'L' Bracket--Bottoms	2	
	2	U-Clip Nuts	4	8#	6	Truss Socket Tapping Screws	4	8×1"
	3	Hex Bolts	2	1/4" -20×3/4"	7	Flat Washers	4	1/4"
	4	Nuts	2	1/4" -20				

**Install Notes:** Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Slide the U-clip nuts onto the 'L' brackets provided. Center the U-clip nuts over the smaller sets of holes. Note the tabs welded to the rear of the billet. There are two tabs in the center and two along the bottom. As shown in the diagram; fasten the brackets to the billet using the 1" screws. Do not tighten the screws completely at this time.	
4	Center the billet into the bumper opening; insert the brackets into the opening first. The short end of the 'L' shaped brackets mount to factory holes in the bumper. Use the 1/4" bolts, nuts and washers to secure the short end of the brackets to the bumper. The brackets are made of the aluminum and can be bent for proper alignment of the billet insert.	
5	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	
6	Reinstall the black plastic cover which was removed in step 2.	
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!