



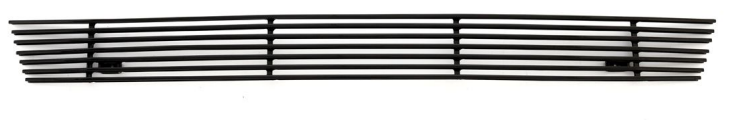
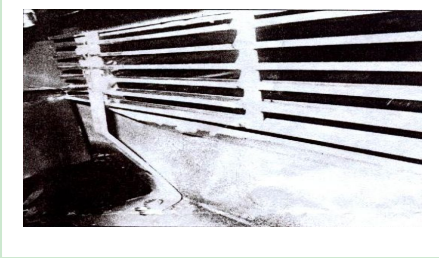
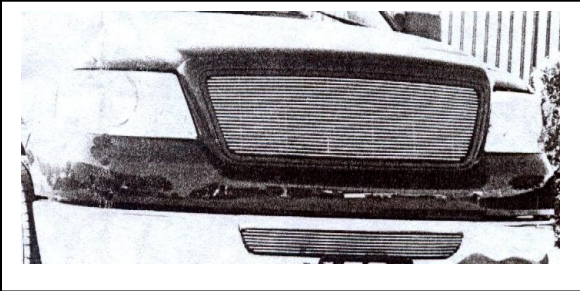
# Grille Installation Instruction

Rev. 150116

Part#	GR06FEC52H	Application	06~08 Ford F-150 Low Bumper Insert
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	4	Truss Socket Tapping Screws	2	8 × 1"
	2	U-Clip Nuts	2	8#	5	Flat Washers	2	Φ6.5/Φ12×1
	3	Hex Bolts	2	M6×25	6	Extension Brackets	2	

Install Notes: Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Open the hood to allow access to the rear of the bumper. Insert the billet grille from the back side of the factory bumper opening. The picture shows how the extension brackets mounts to the bumper and billet.	
3	Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.	
4	Secure billet grille using the U- clip Nut from the back side of the OEM grille shell.	
5	Make sure the billet grille is centered and tighten the fasteners. but do not over-tighten.	
6	Reinstall the black plastic cover which was removed in step 2.	
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.  
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.  
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!