




Grille Installation Instruction

Rev. 180801

Part#	GR06FEC40A/H	Application	For 2006-2010 Ford Explorer Not For Eddie Bauer Edition
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	4	Truss Head Screws	4	6-32X2"
	2	washers	4	6#	5	"U" Powder Coated Brackets	4	
	3	Nylon Lock Nuts	4	6-32				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional (for vehicles with black plastic cover under hood). Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.	
3	Place the billet over the factory grille. Insert a screw in each tab welded to the rear of the billet grille. Install a "U" bracket with provided washers and lock nuts. Make sure the bend end of the brackets face inwards. These brackets wrap around the factory plastic cross bar and hold the billet in place.	
4	Center the billet insert in the factory mounting position and tighten the Nylon lock nuts.	
5	Reinstall the black plastic cover which was removed in step 2.	
6	Installation completed.	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!