



PATENT PRODUCT


Grille Installation Instruction

Rev. 180901

Part#	GR06FEC38C/S/J	Application	For 1992-2007 Ford Econoline
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	4	Plastic Panel Retainer	6	7.5×27
	2	Flange Brackets	2		5	Truss Head Screws	2	6-32×1.5"
	3	Lock Nuts	2	6-32	6	Washers	2	6#

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.	
3	The billet is larger than the opening in the steel bumper and is held in place by two brackets clamped from behind. Insert a machine screw in each mounting tab on the billet insert. From the rear place a flange bracket and flat washer on each screw. Make sure the billet is centered and tighten the lock nuts (Hold the brackets vertical).	
4	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	
5	Reinstall the black plastic cover which was removed in step 2.	
6	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!