



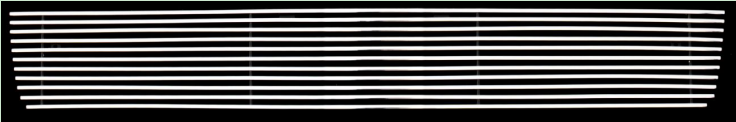
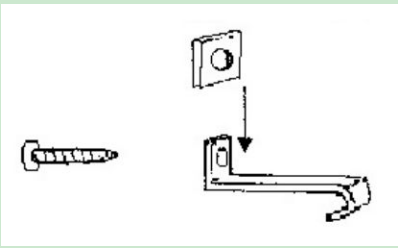
# Grille Installation Instruction

Rev. 150116

Part#	GR06FEC35H	Application	07~10 Ford Expedition - Bolton Low Bumper Billet Grille
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	3	U- Nuts	4	8#
	2	Screws(#6Head)	4	#8 × 1.25"	4	J Hooks	2	1.5"

Install Notes: Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Test fit the grille into the bumper opening. Installation of this bumper insert is easier if the upper grille is removed. If installing an upper grille; do not re-install the upper grille until the bumper is installed.	
3	Below the bumper is a rubber splash shield. This shield is secured with small plastic fasteners that press into holes on the frame. Use a slotted screwdriver to pull the four fasteners out closest to the bumper. This will allow access to the rear of the bumper.	
4	Slide a u-nut onto each J hook as shown. From the front of the billet; insert a screw into each mounting hole. Place the billet insert over the opening. Wrap the ends of the 'J' hooks around the plastic in the bumper opening and thread onto each screw. Make sure the insert is centered; tighten the hardware until the grille is held firmly in place.	
5	Secure billet grille using the J Hooks and U- Nuts from the back side of the OEM grille shell.	
6	Make sure the billet grille is centered and tighten the fasteners. but do not over-tighten.	
7	Reinstall the black plastic cover which was removed .	
8	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!