




# Grille Installation Instruction

Rev. 150116

Part#	GR06FEC23A	Application	01~06 Ford Explorer Sport / Sport Trac (4pcs) Overlay
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	4	Aluminum	4	Truss Head Screws	12	6-32 × 1.5"
	2	Washers	12		5	Nylon Lock Nuts	12	6-32
	3	Flat Tabs	4		6	"U" Tabs	8	

Install Notes: Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	N/A
3	Center the billet grille into the opening of the shell, and place the screws through the holes of the tabs welded to the rear of the billet grille, then secure it using the "U" tabs, washers and nylon lock nuts from the back. For side billet grilles, secure it using the flat tabs, washers and nylon lock nuts.	N/A
4	Be sure the factory grilles are centered, tighten all the hardware but do not over-tighten.	N/A
5	Reinstall the black plastic cover which was removed in step 2.	N/A
6	Installation completed!!!	N/A

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!