



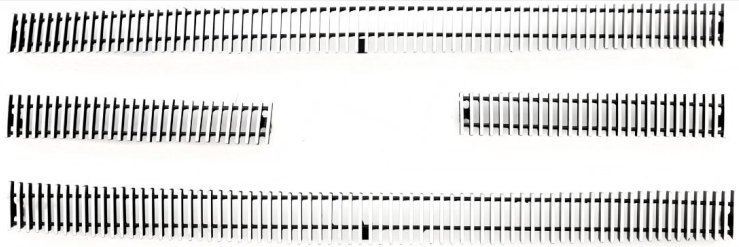
Grille Installation Instruction

Rev. 150116

Part#	GR06FEC21V	<i>Application</i>	07~10 Ford Expedition – 4-pc Billet
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	4	Aluminum	3	Flat Tabs	10	#8
	2	Phillips Screws	10	#8 × 3/4"				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	N/A
3	Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.	N/A
4	Test fit the billet into the opening. The mounting tabs align with the plastic molded to the grille. It may be necessary to slightly bend the brackets so they sit against the plastic correctly. Use a pen to mark the mounting holes. Drill a 1/8" hole at each tab. Use the #8 screws and flat nuts to secure the billet to the grille shell.	N/A
5	Make sure the billet grille is centered and tighten the fasteners. but do not over-tighten.	N/A
6	Reinstall the black plastic cover which was removed in step 2.	N/A
7	Installation completed!!!	N/A

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!