



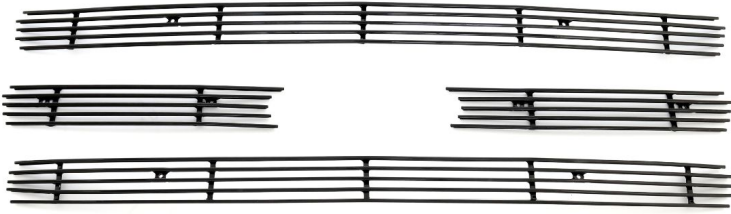
# Grille Installation Instruction

Rev. 150116

Part#	GR06FEC21A	Application	07~10 Ford Expedition – 4-pc Billet Grille
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• Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	4	Aluminum	3	Screws	8	6-32 × 2 "
2	Keep Nuts	8	6-32	4	Flange Brackets	8		

Install Notes: Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	N/A
3	Remove the factory grille from your vehicle, be sure there are enough room to work from grille shell back.	N/A
4	Slide the U-Nuts over the brackets provided. Center the billet insert over the opening grille shell, Insert screw into the mounting tabs on the billet grille.	N/A
5	Place the bracket on the bar from the rear, screw and fasten the brackets to hold the billet in place. Complete installation other opening as above.	N/A
6	Make sure the billet grille is centered and tighten the fasteners.but do not over-tighten.	N/A
7	Reinstall the black plastic cover which was removed in step 2.	N/A
8	Installation completed!!!	N/A

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!