

PATENT PRODUCT Grille Installation Instruction

Rev. 20230201

Application Part# F65298C&J&S For 2015-2017 Ford Expedition QTY Item **Part Name** Description Item **Part Name** QTY Description **Parts List** #1 Billet Grille 2 Stainless Steel #3 **Toggle Nuts** 4 #6 #2 **Bolts** 4 #6×1.5" Install Notes: Overlay Replacement Drill Cut Description illustration Step 1 Identify the grille & hardware with parts list. Optional: pop hood, remove the black plastic cover (on top of OEM grille) from vehicle. If you are still unable to access the 2 rear, remove the grille shell according to factory manual. Weld tab picture for reference only; Insert the Bolt into the weld tab hole from front this is not actual 3 Bolt side of the billet grille. grille Toggle nut Hold the billet grille against the OEM grille shell, center and mark (4) holes for drilling. Remove billet grille and drill holes according to your mark. 5 Center the billet grille onto the OEM grille. Press & insert the toggle nuts on to the rear of the OEM grille through the gap. Drill (4) holes (4) #6 Toggle Nuts (4) #6×1.5" Bolts

6 Make sure the insert is centered and tighten the hardware.

Reinstall the plastic shroud with the fasteners removed in Step 2.

8 Installation completed.



The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!