



PATENT PRODUCT

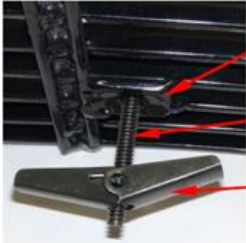
Grille Installation Instruction

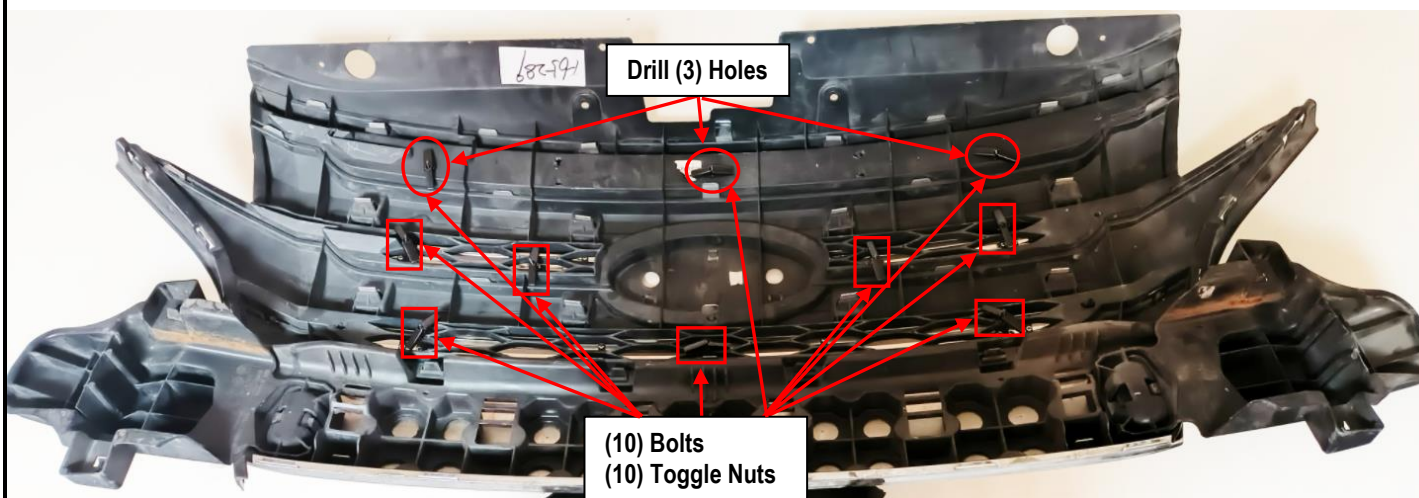
Rev. 20230501

Part#	F65289C&J&S	Application	For 2011-2014 Ford Edge
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	#1	Billet Grille	4	Stainless Steel	#3	Toggle Nuts	10	6#
	#2	Bolts	10	6#-1.5"				

Install Notes:
 Overlay ☒
 Replacement ☐
 Drill ☒
 Cut ☐

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional: pop hood, remove the black plastic cover (on top of OEM grille) from vehicle. If you are still unable to access the rear, remove the grille shell according to factory manual.	
3	Insert the screws into the weld tab hole from front side of the billet grille.	<div style="display: flex; align-items: center;"> <div style="border: 1px solid black; padding: 5px; margin-right: 10px;"> picture for reference only; this is not actual grille </div>  <div style="margin-left: 10px;"> <div style="border: 1px solid black; padding: 2px; margin-bottom: 5px;">Weld tab</div> <div style="border: 1px solid black; padding: 2px; margin-bottom: 5px;">Bolt</div> <div style="border: 1px solid black; padding: 2px;">Toggle nut</div> </div> </div>
4	Hold the upper piece billet grille against the OEM grille shell, center and mark (3) holes for drilling. Remove grille and drill holes according to your marks.	
5	Center the billet grille onto the OEM grille. Secure with the toggle nuts on to the rear of the OEM grille.	




The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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6	Make sure the insert is centered and tighten the hardware.		
7	Reinstall the plastic shroud with the fasteners removed in Step 2.		
8	Installation completed.		

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