

PATENT PRODUCT Grille Installation Instruction

Rev. 20211101

Part#	F651	65154C&J&S		Application		For 2017-2020 Ford F-150 Raptor						
	Ite	m	Part Name		QT	Y Des	Description		Part Name	QTY	Description	
Parts Li	ist #	1 E	Billet Grille			Stainless Steel		#3	Toggle Nuts	8	6#	
	#2 Bolts				8	6#-1.5	·					
Install Notes: Overlay $\boxed{\hspace{1em}}$ Replacement $\boxed{\hspace{1em}}$ Drill $\boxed{\hspace{1em}}$ Cut $\boxed{\hspace{1em}}$												
Step	Description						illustration					
1	Identify the grille & hardware with parts list.											
	Optional: pop hood, remove the black plastic cover (on top of OEM grille) from vehicle. If you are still unable to access the rear, remove the grille shell according to factory manual.											
3	Insert the screws into the weld tab hole from front side of the billet grille. picture for reference only; this is not actual grille Bolt Toggle nut										Bolt	
4	Center the billet grille onto the OEM grille. Press & insert the toggle nuts on to the rear of the OEM grille through the gap.											
(8) Bolts (8) Toggle Nuts												
5	Make sure the insert is centered and tighten the hardware.											
6	Reinstall the plastic shroud with the fasteners removed in Step 2.											
7	Installation completed.									518		

The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!