

<b>Part#</b>	<b>GR06FAJ38J</b>	<b>Application</b>	For 2011-2016 Ford F-250 SD XLT/lariat/King Ranch /2011-2016 Ford F350 SD XLT/lariat/King Ranch /2011-2016 Ford F450 SD XLT/lariat/King Ranch /2011-2016 Ford F550 SD XLT/lariat/King Ranch
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	5	Stainless steel	5	Bolt	8	6-32x1.5"
	2	Toggle Nut	8	6-32	6	Custom Super Duty Brackets	2	
	3	Fender Black Washers	2		7	Extension S-Bracket	2	
	4	U-Nuts		#8	8	Screws		#8X1"

Install Notes: Overlay  Replacement  Drill  Cut

Step	Description	illustration
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1 Identify the grille & hardware with parts list.

2 Remove the factory grille from the vehicle. There are four 10mm bolts along the top of the grille under the hood that need to be removed and a small plastic clip on the right corner that needs unclipped. The top of the grille will be loose, pull the bottom out until the latches pop loose and remove the grille, if the latches are tight you can use a flat screwdriver by reaching down behind the back of the factory grille and pressing the latches in with the screwdriver while pulling the grille forward.

3 Start from the upper pieces. With the grille removed from the vehicle you can now install the four billet grilles. Place the factory grille on a workbench with the front side facing up. Take one of the billet grilles and place it into the appropriate opening in the factory grille (the shorter billets go in the middle side openings, the longer billets go in the top and bottom openings). Turn the factory grille over so you have access to the back.

4 Secure billet grille using the toggle nuts from the back side of the OEM grille shell.



5 Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.

6 Move on to bottom piece. Remove the 2 bolts on the outside edges in the factory bumper opening. Insert the U-nuts on the ends of the Extension S-Brackets. Insert a #8 screw through the hole on the grille to thread the Extension S-Brackets. Place billet grille through the factory bumper opening. (S-Brackets go above grille.)



7 You will need to align the S-Bracket with the large opening hole. Place a #8 Screw through a Fender washer and place behind the opening hole to tighten the S-Bracket. The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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8	<p>Take the two Custom Super Duty Brackets and the bolts you removed from the factory bumper and insert them through the end of the Custom bracket with the hole in it. The end of the bracket with a small notch in it will press against the vertical bar in the billet grille tighten the bolts.</p>		
9	<p>Reinstall the black plastic cover which was removed in step 2.</p>		
10	<p>Installation completed!!!</p>		

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