



PATENT PRODUCT


Grille Installation Instruction

Rev. 190101

Part#	F85398C/S/J	Application	For 1999-2004 Ford F-250 /F-350 /F-450 /F-550 Super Duty/ 2000-2004 Ford Excursion
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	3	Truss Socket Tapping Screws	4	10×1"
	2	U-Clip Nuts	4	10#				

Install Notes: Overlay ☐ Replacement ☒ Drill ☐ Cut ☐

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove license plate holder from bumper.	
3	Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.	
4	Secure billet grille using the U-Clip Nuts from the back side of the OEM grille shell.	
5	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	
6	Reinstall the license plate holder which was removed in step 2.	
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
We are not responsible for any damage caused by the installation. Thank you for choosing our product!