
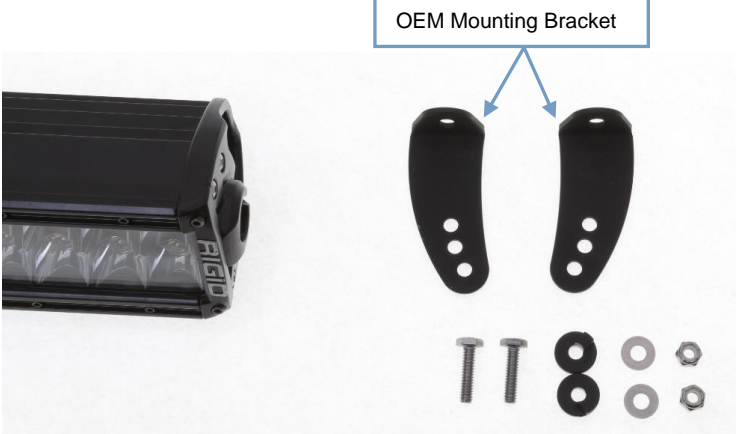
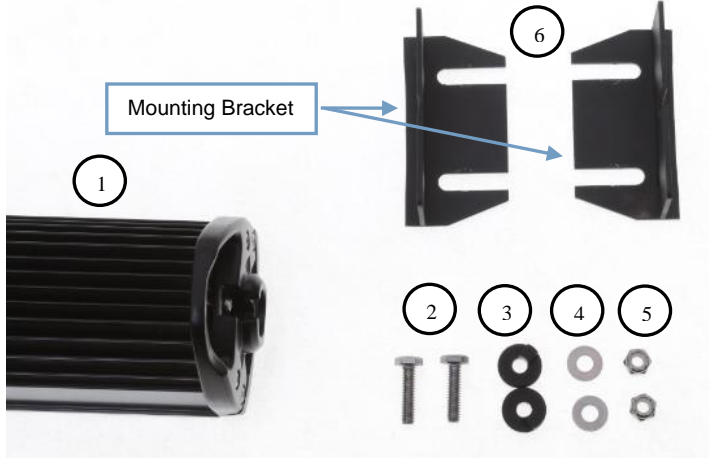


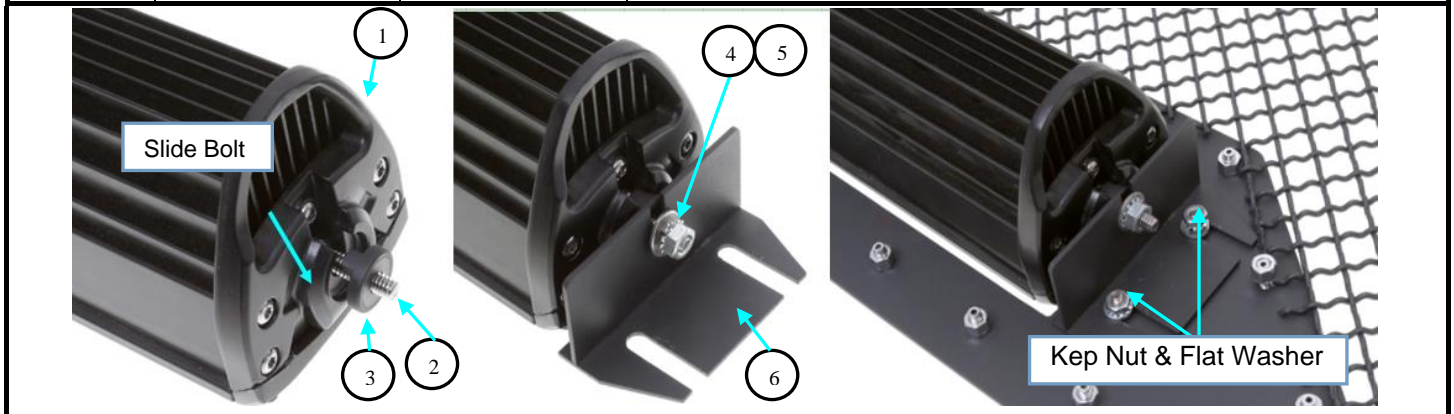
Part#	GR04LFC77D	Application	For 2015-2017 Ram Rebel 1500 Main Upper					
Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Rivet Grille	1	Stainless steel	5	Hex Flange Nuts	6	0.19-24UNC
	2	Flat Washers	2	∅19x∅8x2	6	Push Retainer Clips	2	
	3	Black Fasteners	2		7	Brackets	2	
	4	Flat Washers	4	∅12x∅6.6x1.6	8	Mounting Brackets	2	For install LED Lights

Install Notes: Overlay Replacement Drill Cut

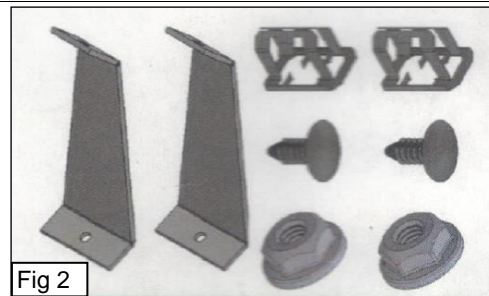
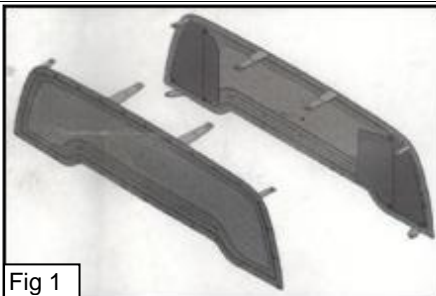
Step	Description	Illustration
1	Identify the grille & hardware with parts list.	
2	Remove the LED lights and hardware from box. NOTE: Please use RIGID INDUSTRIES E-SERIES MIDNIGHT EDITION.	
3	Replace the OEM mounting bracket with the supplied ones.	
4	Attach LED lights as shown, and tighten the fasteners.	

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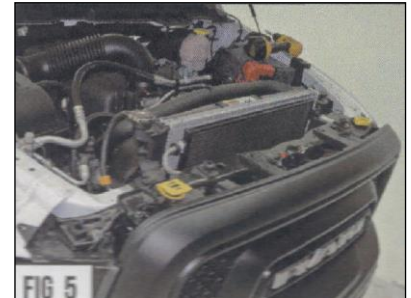
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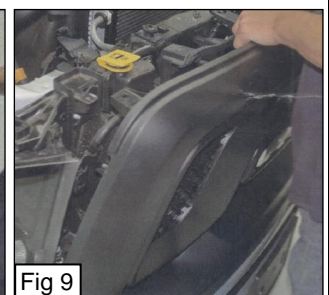
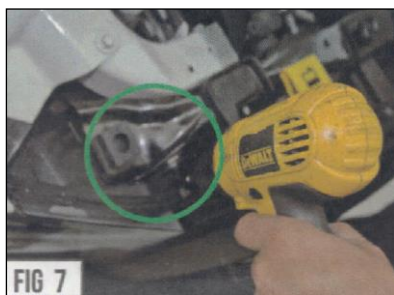
- 5 This is a grille replacement and use OEM factory grille mounts. (Fig 1)
- 6 Lay out all the supplied parts and provided hardware. (Fig 2)



- 7 Prepare to remove the OEM Grille by removing the top radiator shroud piece. This will allow to access the fasteners that secure the OEM Grille. (Fig 3-5)



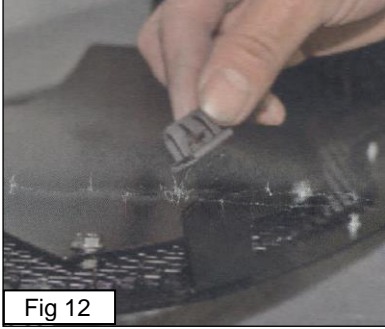
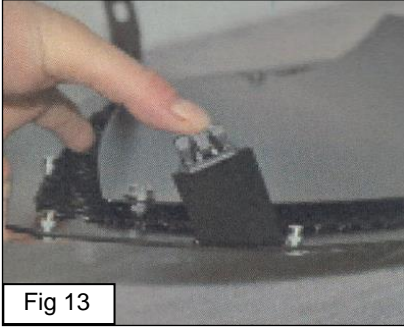
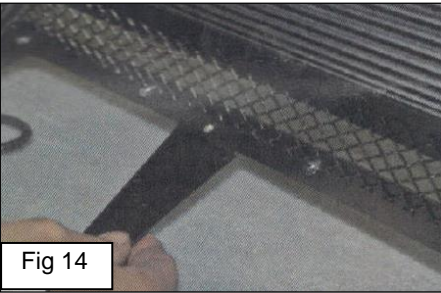
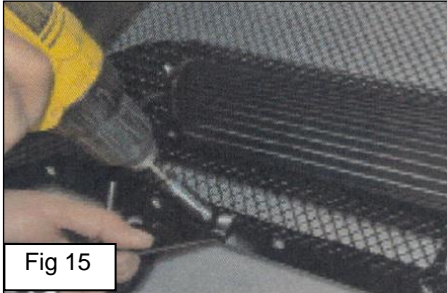
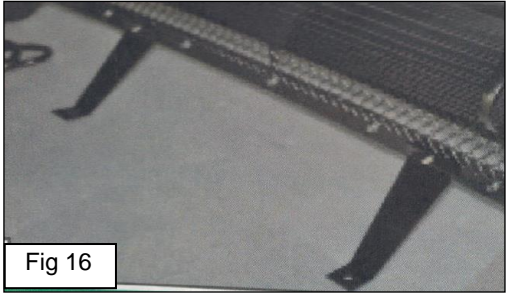
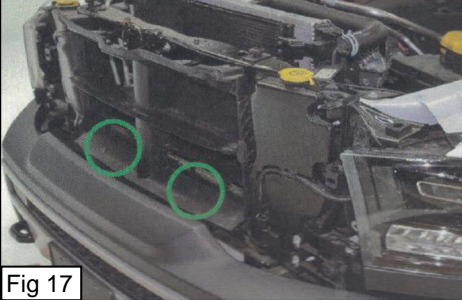

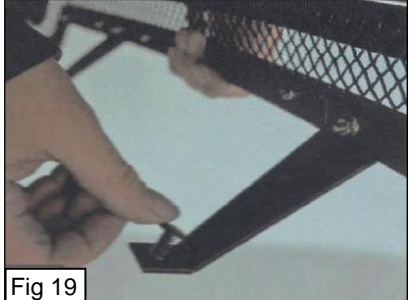


- 8 Using a socket and a long extension remove the bolt in the lower corners mounting points. You may need a Flash Light to identify these bolts. (Fig 6-8)

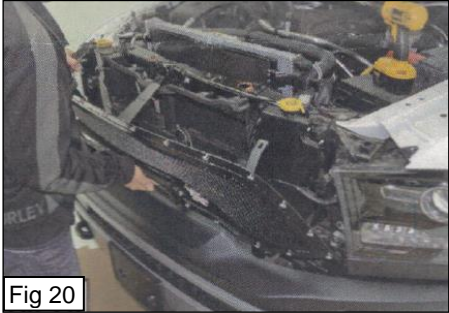
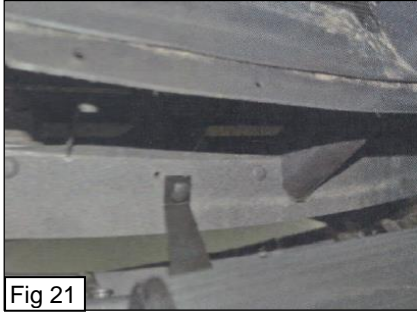
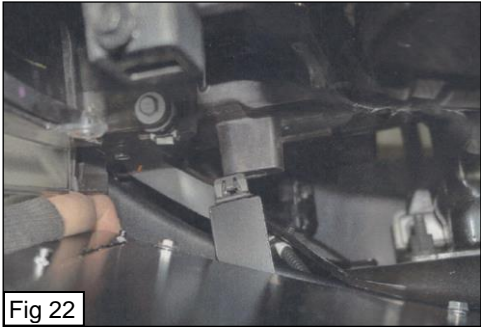



- 9 With the lower corner bolts removed, move up to the (4) bolts along the top. (Fig 8-9)

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Part#	GR04LFC77D	Application	For 2015-2017 Ram Rebel 1500 Main Upper
10	The OEM Grille should now be removed from nose of vehicle. Set aside OEM Grille. (Fig 10-11)		
<div style="display: flex; justify-content: space-around;">   </div>			
11	Take the new Grille Replacement and put into place the (2) Push Retainer Clips onto the grille's pre-determined mounting tabs. (Fig 12-13)		
<div style="display: flex; justify-content: space-around;">   </div>			
12	Put into place the (2) Brackets and using the (2) Flange Nuts, fix the Bracket to the new grille Replacement. There are (2) threaded studs that will Properly locate them into Position. Note Figure 16 for the correct orientation. (Fig 14-16)		
<div style="display: flex; justify-content: space-around;">    </div>			
13	Using the provided (2) Black Plastic Fasteners and press them into place through the (2) brackets pre-determined mounting holes as indicated in Figure 19. (Fig 17-19)		
<div style="display: flex; justify-content: space-around;">    </div>			

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Part#	GR04LFC77D	Application	For 2015-2017 Ram Rebel 1500 Main Upper
14	It is now time to mate up and install the new Grille Replacement over and onto the nose of the vehicle. Start by aligning the black Plastic Fasteners with the holes on the vehicle's lower radiator shroud highlighted in Figure 22 and 23. (Fig 20-21)		
<div style="display: flex; justify-content: space-around;">   </div>			
15	Carefully put into position and align the lower corners of the new Grille Replacement so that the installed Push Retainer Clips will mate with the fastener receptacle as seen in Figure 22. Once aligned on the inside, give the grille's outside face a firm push so that the Push Retainer Clips will securely latch into place. (Fig 22-23)		
<div style="display: flex; justify-content: space-around;">   </div>			
16	Finally re-install OEM hardware that was removed back in step 6 and secure the new Replacement Grille in place.		
17	Installation completed!!!		

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