



PATENT PRODUCT

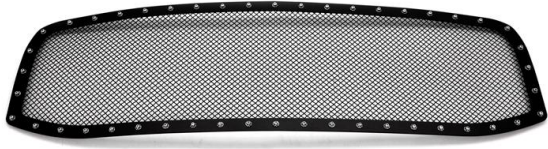
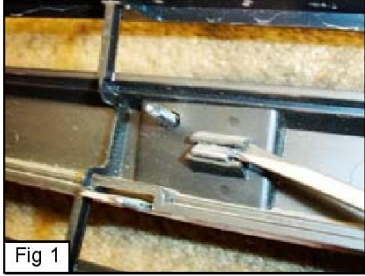

Grille Installation Instruction

Rev.

Part#	GR04LEC18 H	Application	For 2006-2008 Dodge Ram 1500 /2006-2009 Dodge Ram 2500 /2006-2009 Dodge Ram 3500
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	#1	Mesh Grille	1	Stainless steel	#4	90°L Bracket	10	
	#2	Bolt	16	10-24×1/2 "	#5	70°L Bracket	6	
	#3	Lock Nut	32	10-24				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove six 8mm nuts from the top of the grille; then remove six 8mm bolts along the bottom. Separate the factory grille from vehicle and place it face down on a workbench. The factory grille has two black or chrome plastic inserts held in place by molded tabs. Use a slotted screwdriver to separate the clips and remove the inserts (Fig 1). Using a cut off wheel, remove the horizontal and vertical bars, leaving a 1/4" piece on all sides (Fig 2). Clean the cut area edges.	 
3	Attach the 70°L Bracket to the screws on the bottom of the grille, secure them with (6) lock nuts. (Fig 3)	
4	Attach the 90°L Bracket to the other screws of the grille, secure them with (10) lock nuts. (Fig 3)	

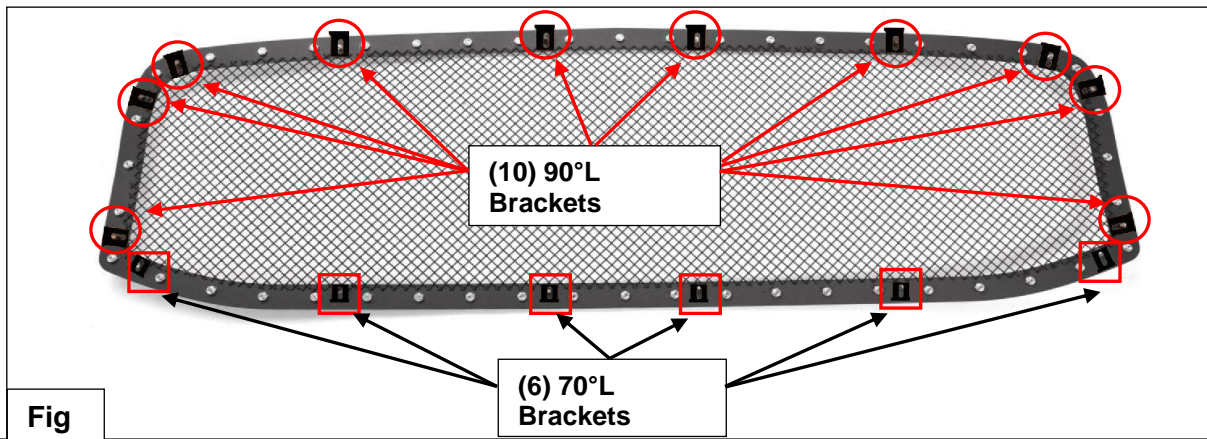
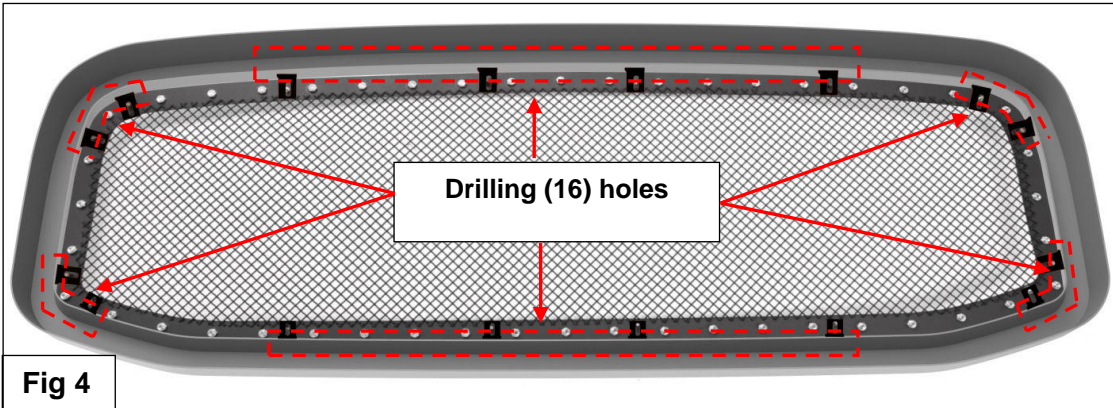


Fig 3

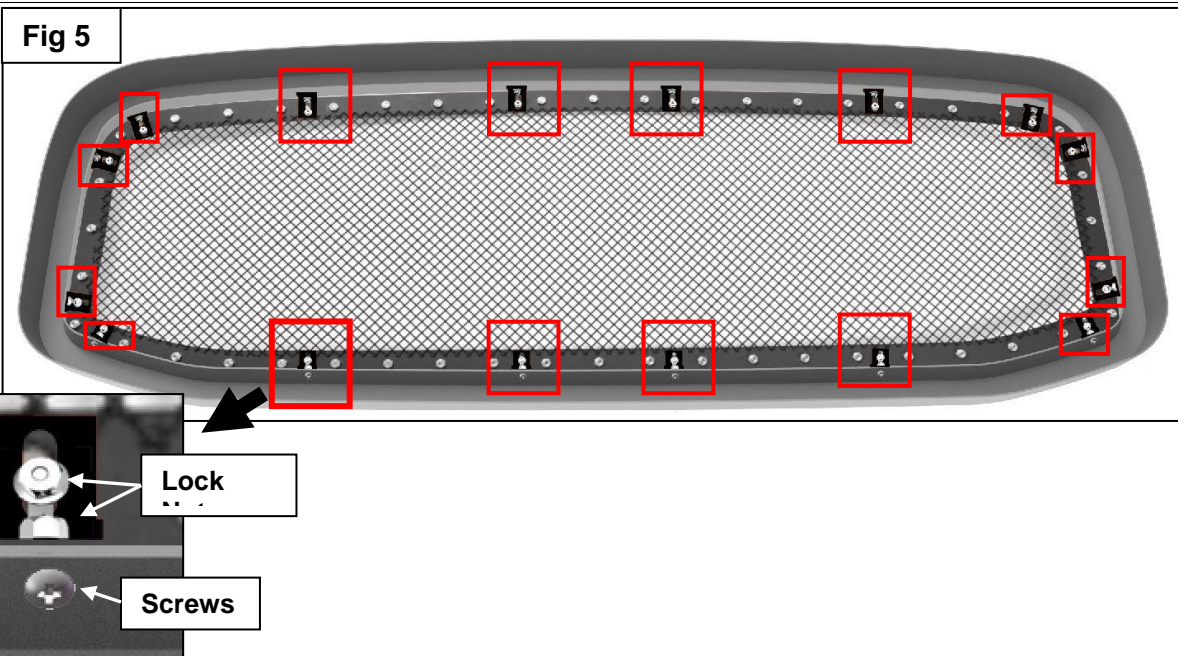
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- 5** Position the grille onto grille shell cavity.
- 6** Mark locations for drilling on the shell through the holes of L brackets. Then drill holes on those locations. **(Fig 4)**



- 7** Attach the grille to the shell by inserting the (16) screws through the tabs of L brackets and holes on the shell; secure them with (16) lock nuts provided. **(Fig 5)**



- 8** Reinstall the plastic shroud with the fasteners removed in Step 2.
- 9** Installation completed.

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