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Grille Installation Instruction

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Part#	GR04LEA69		LEA69H	Application		09-12 Dodge Ram 1500					
		ltem	Part Na	me	QTY	Description	Item	Part Name	QTY	Description	
Parts Lis	et	1	Mesh Grille		1	Stainless steel	4	70° L Brackets (B)	2		
	51	2	90° L Brackets		6	1/4-20 ×3/4 ″	5	Phillips Screws	16	10-24 x 1/2"	
		3	70° L Brackets (A)		8		6	Flat Nuts	32	10-24	
Install Notes: Overlay 🗸 Replacement 🗵 Drill 🗸 Cut 🗵											
Step	Description illustr							illustration			
1	Inspect product and check components with items listed above.										
2	Pc	Pop Hood, remove plastic shroud at the top and set fasteners aside.									
3	Oŗ	Optional:Using factory instructions, remove the entire front grille shell (as pictured in all Figures).									
4	Attach the six 90° L Bracketsto the screws on the bottom of the grille, secure them with flange nuts.										
5	Attach the eight 70° L Brackets A to the screws on the top of the grille, secure them with flange nuts.										
6	Attach the two 70° L Brackets B to other screws of the grille, secure them with flange nuts										
7	Position the Grille onto grille shell cavity .										
8	Mark locations for drilling on the shell through the holes of L Brackets. Then drill holes on those locations.										
9	Attach the Grille to the shell by inserting the screws through the tabs of L Brackets and holes on the shell; secure them with Flange Nuts provided (Figure 3).										
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7	Reinstall the plastic shroud with the fasteners removed in Step 2.										
8	Installation completed!!!										
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