

Part#	GR04HGI99C	Application	For 2002-2005 Dodge RAM
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	3	Stainless steel	6	Hex Bolts	4	1/4" -20×3/4"
	2	L shape Tabs	2		7	Truss Head Screws	4	8-32×3/4"
	3	J shape Tabs	2		8	Kept Nuts	4	8-32
	4	Kept Nuts	4	1/4" -20	9	Washers	4	8#
	5	Flat Nut	3	8#	10	Truss Head Tapping Screws	3	8×1"

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Start with the upper section. Remove 6 bolts that attach tubular frame to hood. Remove 6 nuts that attach grille shell to hood. Gently pull grille shell away from hood.	
4	Place grille shell face down on a soft surface. Knock out rivets holding factory grilles with a 3/32" punch, lift factory grille out.	
5	Set billet grilles in place. Unscrew 4 bolts from tubular frame neat lower mounting tabs only. Attach 2 L shape tabs loosely to lower out mounting tabs, slotted side up with 1/4 X 3/4" bolts and 1/4" kept nuts.	
6	Attach 2 L shape tabs to inner lower mounting tabs. Attach L and J tabs loosely to tubular frame with previously removed bolts. Bend tabs as necessary to fit.	
7	Attach upper mounting tabs to grille shell with the screws, washers, and kept nuts through holes just below mounting studs. Center billet grille and tighten all fasteners.	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!



Grille Installation Instruction

Rev. 200801

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8	Reinstall grille shell to hood. Reattach 6 nuts to hood and 6 bolts through tubular frame to hood. Reinstall hood release rod.		
9	Move on to the lower section. Place the billet grille over the plastic filler panel in the bumper that covers over the factory hole.		
10	Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell. Mark and drill a 1/8" hole in each of the three locations.		
11	Place the grille back in the opening, start a screw in each of the holes just drilled. Place a flat U-clip nut behind the plastic insert panel then tighten up each of the screws. But do not over-tighten		
12	Reinstall the black plastic cover which was removed in step 2.		
13	Installation completed!!!		

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