



PATENT PRODUCT


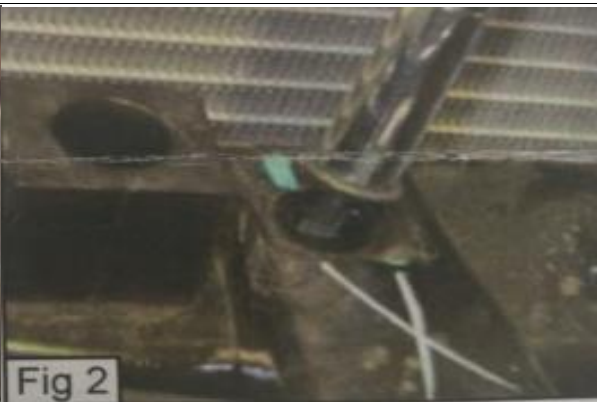
Grille Installation Instruction

Rev. 191001



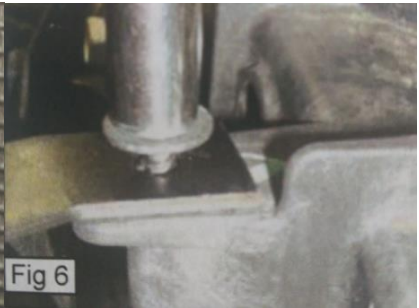
Part#	GR04HFC30 C/S/J	Application	For 2013-2019 Ram 2500 / 3500		
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	5	Nuts	2	1/4"
	2	Plastic Clips	2		6	Hex bolts	2	1/4-20X3/4"
	3	U-Nuts	2	8#	7	Dodge Ram 2500/3500 Custom C Bracket	1	
	4	Lock Washers	2	1/4"	8	Screws	2	8#x3/4"

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	N/A
	<p>Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. Remove four plastic pop clips from the top of the plastic radiator cover. Remove the radiator cover. Remove four 10mm bolts from the top of the factory grille where it attached to the core support. Pull the factory grille from the bottom corner edges up and forward, there are several clips along the bottom of the factory grille that must release. Remove the factory grille.</p>	
2	<div style="display: flex; justify-content: space-around;">   </div>	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!

Part#	GR04HFC30 C/S/J	Application	For 2013-2019 Ram 2500 / 3500
3	Install the 2 plastic clips onto the ends of the 2 small brackets on the bottom corners of the billet grille		
4	<p>Install the C bracket onto the top inside of the bumper, use the nuts, bolts and washers to secure the C bracket to the bumper. There are holes in the back top edge of the bumper where the C bracket will install the u-nuts onto the ends of the C bracket aligning the holes. The lower bracket with the plastic clips will install into the factory grille mounting holes, push them down into the mounting holes fully. The four bracket on the top of the billet grille will install where the factory grille mounted. Use the factory bolts for this.</p>		
			
5	Take the two screws and insert them through the billet bars and the small square tab with a hole in the center that is welded to the back of the billet grille, the screws should line up with the u-nuts on the C clamp. Use a phillips screwdriver to tighten the screws.		
6	Reinstall the radiator cover.		
7	Installation completed!!!		

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