




Grille Installation Instruction

Rev. 190501

Part#	GR04HEJ75A/H	Application	For 1999-2001 Dodge Ram Sport
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	2	Aluminum	3	Truss Head Screws	4	6-32×11/2"
2	Nylon Lock Nuts	4	6-32	4	Washers	4	6#	

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Open the hood, and remove the grille shell from the vehicle.	
3	Place each bumper billet in the bumper cover opening. Mark the location of the two brackets on each billet insert. Drill a 1/8" hole at each mark.	
4	Place screws through the welded aluminum tabs on the grille.	
5	Where the screws come through the grille shell, place a washer and a nut in align with the screw and tighten.	
6	Tighten each of the screws evenly so as not to put the grille in a bind and not to make it go off center. DO NOT OVER TIGHTEN SCREWS.	
7	Reinstall the grille shell which was removed in step 2.	
8	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!