

## Grille Installation Instruction

Rev. 141001

Part#	(	GR04HEJ37S Application For		2005	2005-2007 Dodge Magnum Except SRT8									
	Ite	em	Par	t Na	me	QTY	Descr	iption	Item		Part	Name	QTY	Description
Parts Lis	t 1		Billet Gr	ille		4 Stair		s steel	3	Trus	s Head Ta	pping Screws	16	8#
	2	2 Speed Nuts		16 83		8×3/4"	×3/4″							
Install Notes: Overlay X Replacement							Drill   ✓ Cut  ×							
Step	Description							il	llustration					
1	Identify the grille & hardware with parts list.													
2	Remove both plastic shrouds from the fill area of the grille shell and core support.  Remove the push pins from the top of the vehicles grille shell. See figure 2.													
4	Pull back the grille shell slightly from the vehicle to access behind the grille shell.  Next remove the two fasteners from both sides of the black section of the grille shell.  Remove the final screws.(One on each side) that attaches the black center section of the grille shell to the bumper section. Once these have been removed pull each of the black grille shell section from the grille shell.													
6	There are four tabs in each openings of the grille shell; you will use these tabs to secure each billet inset. Note: When installing each billet insert you will install flush into the grille shell. To install you will pull the grille shell slightly towards you; loading the billet inserts from behind the grille shell. The grille shell will flex forward a little but use caution when doing so. Also the spacing is very limited so patient.													

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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	into its opening, center speed clip over the p	er the billet then lastic grille shell	priate opening. Starting with the lower two billet inserts, place each one markand drill a pilot hole for a #8 screw to attach. You may place each tab or use the speed clip as a nut. Secure the lower billet inserts into tall the two upper inserts.				
7							
8	Make sure the billet grille is centered and tighten the fasteners.						
9	Installation completed!!!						

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