

## Grille Installation Instruction

Part#	GR04HEJ37J Application			For	or 2005-2007 Dodge Magnum Except SRT8											
	ltem	Part Nam		e QTY De		Descr	iption	Item	Part Name			QTY	Description			
Parts Lis	<b>t</b> 1	Billet Gr	Billet Grille		4 Stainless		s steel	3	Trus	Truss Head Tapping Screws			crews	16	8#	
	2	Speed Nuts			16 8×3/4″											
Install Notes: Overlay $\times$ Replacement $\checkmark$ Drill $\checkmark$ Cut $\times$																
Step	Description							illustration								
1	Identify the grille & hardware with parts list.															
2	Remove both plastic shrouds from the fill area of the grille shell and core support.					3	Remove the push pins from the top of the vehicles grille shell. See figure 2.									
	vehicle Next re	ck the g to acce move th the blac	ss beł e two	hind tl faster	he grill hers fro	e shell. om both		attac bum	hes per s	the blacl section.	k ce On	enter ce th	section of the sectio	of the g	ach side) that rille shell to the removed pull the grille shell.	
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6	There are four tabs in each openings of the grille shell; you will use these tabs to secure each billet inset. Note: When installing each billet insert you will install flush into the grille shell. To install you will pull the grille shell slightly towards you; loading the billet inserts from behind the grille shell. The grille shell will flex forward a little but use caution when doing so. Also the spacing is very limited so patient.															

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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7	into its opening, centers speed clip over the p	er the billet then lastic grille shell	riate opening. Starting with the lower two billet inserts, place each one markand drill a pilot hole for a #8 screw to attach. You may place each tab or use the speed clip as a nut. Secure the lower billet inserts into tall the two upper inserts.					
8	Make sure the billet grille is centered and tighten the fasteners.							
9	Installation completed!!!							

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