

Grille Installation Instruction

Part#	GR04]	HEJ37A	Applic	ation	05~07 Do	dge N	Magnum (4	PCS) (EXC	CEPT	SRT8)	
	Item	Part Na	me	QTY	Description	Item	Part N	lame	QTY	Description	
Parts Lis	st 1	Billet Grille		4	Aluminum	3	Truss Head Tap	oing Screws	16	8#	
	2	Speed Nuts		16	8×3/4″						
Install Notes: Overlay \times Replacement $$ Drill $$ Cut \times											
Step	Description					illustration					
1	Identify the grille & hardware with parts list.										
	Remove both plastic shrouds from the fill area of the grille shell and core support.						ove the push pi . See figure 2.	ns from the to	op of the	e vehicles grille	
2										A	
4	Pull back the grille shell slightly from the vehicle to access behind the grille shell. Next remove the two fasteners from both sides of the black section of the grille shell.					attao bum	ove the final ches the black co per section. On of the black gril	enter section on the section of the	of the g /e beer	rille shell to the removed pull	
				1	5						
6	There are four tabs in each openings of the grille shell; you will use these tabs to secure each billet inset. Note: When installing each billet insert you will install flush into the grille shell. To install you will pull the grille shell slightly towards you; loading the billet inserts from behind the grille shell. The grille shell will flex forward a little but use caution when doing so. Also the spacing is very limited so patient.										

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



Part#	GR04HEJ37A	Application	05~07 Dodge Magnum (4 PCS) (EXCEPT SRT8)					
	Identify each billet insert to its appropriate opening. Starting with the lower two billet inserts, place each one into its opening, center the billet then markand drill a pilot hole for a #8 screw to attach. You may place each speed clip over the plastic grille shell tab or use the speed clip as a nut. Secure the lower billet inserts into place, and then repeat this step to install the two upper inserts.							
7								
8	Make sure the billet grille is centered and tighten the fasteners.							
9	Installation completed!!!							

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