



PATENT PRODUCT


Grille Installation Instruction

Rev. 190501

Part#	GR04HEJ35C/S/J	<i>Application</i>	For 1994-2001 Dodge Ram Not For Sport
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	2	Stainless steel	4	Keq Nuts	4	1/4" -20
	2	Mounting Clips	4		5	Hex Bolts	4	1/4" -20x3/4"
	3	U-Clip Nuts	4	10#	6	Truss Socket Tapping Screws	4	10x3/4"

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove bumper opening plastic inserts (if truck is so equipped) by breaking off the two plastic rivets on the bottom and the three tabs on top. With a hacksaw blade, horizontally cut the vertical part of the plastic insert out through the front of the opening. (If you have the factory lights in the bumper, take off the two 1/2" nuts on the light bracket, unplug and remove the lights.)	
3	Place U-clip nuts on one end of the aluminum tabs with the holes lined up.	
4	Using the screws provided, loosely attach the aluminum tabs (clip side) to the top tabs of the bumper opening with the screws pointing up through the bumper holes first and then into the U-clip nuts on the aluminum tabs.	
5	Remove the backing from the self-adhesive tape on the grilles.	
6	Align tabs of inserts to bumper brackets and center in bumper opening.	
7	Put the 1/4-20 bolts provided through the holes in the aluminum tabs attached to the bumper and the tabs welded to the bumper inserts.	
8	Tighten all fasteners and recheck tightness after a few days of vehicle use.	
9	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!