



PATENT PRODUCT

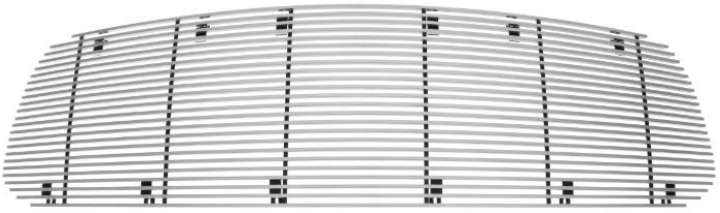

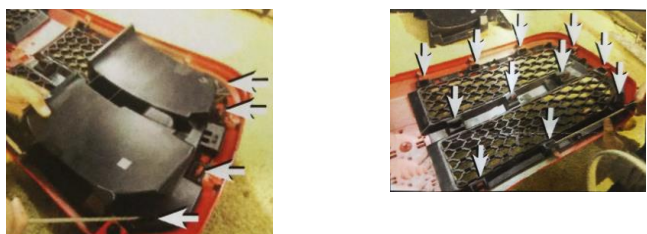

Grille Installation Instruction

Rev. 190901

Part#	GR04HEI86 C/S/J	Application	For 2013-2017 Ram 1500 Not For Rebel/2018 Ram 1500 Not For Rebel & Sport & Laramie Longhorn & Laramie Limited/2019 Ram 1500 Only For Classic
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	5	Screws	12	#8
	2	Screws	12	#8 1"	6	Left L-Brackets Extentions	2	
	3	Flat Nuts	24		7	Right L-Brackets Extentions	2	
	4	L-Brackets	8	1" 5/16X1/2	8			

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove clips to remove the cover. Remove the grille shell. Remove the plastic grille support.	
3	Unclip the plastic grille covers with a flat screwdriver. Unclip the grille from the grille shell and remove.	
4	With a die grinder ,start cutting the center and vertical bars on the grille shell as close to the outer grille shell as possible.	

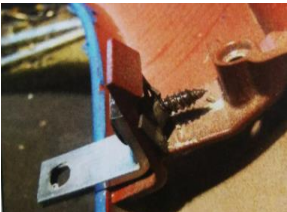

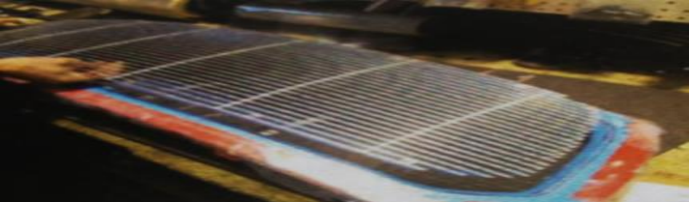
The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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5	With the 3/16 Drill ,place the L-Brackets onto the tabs around the grille shell and drill through the hole. Place the #10 screw through the hole you drilled and place a flat nut behind.		 
6	Place the L-Brackets Extentions onto the top corner tabs and middle tabs on the grille shell and drill through the Holes.		 
7	Place the grille onto the grille shell		
8	Make sure the billet grille is centered and tighten the fasteners.		
9	Reinstall the plastic shroud with the fasteners removed in Step 2.		
10	Installation completed!!!		

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